

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 59609

Tuesday, June 08, 2010 3:22:19 PM



Page 2

Item ID: D4018-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 6/8/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/10/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/09

ME
10-6-9

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 08, 2010 3:22:18 PM

Page 1

Work Order ID: 59609



Parent Item: D4018-3



Parent Item Name: Rib

Start Date: 6/8/2010

Required Date: 6/10/2010

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC
DD 10.04.16 verified by:EC

IPP Rev:B as

IPP Rev:C as per dwg RevB

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Total | Qty | Date | Status |
|--------------------|-------------|-----------|-----|---------|------|-------|---------|----------|-------------|----------|-----|------|--------|
| M304TS0.500W.049 | | Purchased | No | | | 100 | f | 189.4263 | 4.6042 | 9.693053 | | | |
| | | | | | | | | | | | | | |
| Square Tubing | | | | | | | | | | | | | |



SAD 10-06-09

| Location | Loc Qty | Loc Code |
|----------|-------------|----------|
| MAT | 182.3299458 | |
| 114004 | 0 | |
| 114426 | 9.2647 | |
| 114807 | 173.065246 | |
| MAT018 | 4.4738 | |
| 114004 | 0.5 | |
| 114161 | 3.9738 | |
| WA | 2.62251 | |
| 114724 | 2.62251 | |

9.693053

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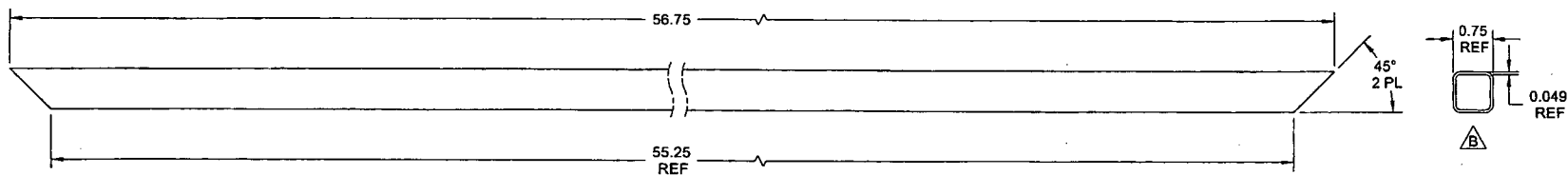
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

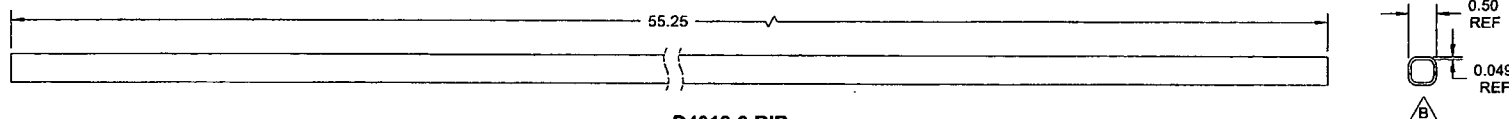
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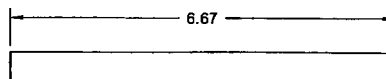
8 7 6 5 4 3 2 1



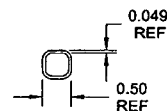
D4018-1 RIB



D4018-3 RIB



D4018-5 RIB



RELEASED
2010-03-31

NOTES:

1) MATERIAL -1: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-3 & -5: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

| | | | |
|---|----------|--|--------------|
| DESIGN | AJS | DART AEROSPACE LTD | |
| DRAWN | JPH | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. B |
| MFG. APPR. | | D4018 | SHEET 4 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | SHORT BASKET LID ASSY (350) | NTS |
| DATE | 10.03.25 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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8 7 6 5 4 3 2 1

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